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# PURPOSE

For plasterboard jointing, with a working time of 1 hour.

# **SUBSTRATES**

Joint Filler 1 Hour can be applied to: Gypsum plaster, plasterboard/drywall and old painted surfaces. There is no need to prime or seal the surface before application.

# **OVERCOATING**

Joint Filler 1 Hour can be overcoated with any type of filler, paint or wall coating.

# **PHYSICAL AND TECHNICAL FEATURES**

- Joint Filler 3 Hour: filler in powder form, made of selected quarried materials and resins.
- Characterisation (NFT 36-005): Familly III Class 3.
- Codification (EN 16-566): G<sub>3</sub>S<sub>2</sub>V<sub>0</sub>W<sub>0</sub>A<sub>0</sub>C<sub>0</sub>R<sub>0</sub>.
- Mixing rate: add 420ml water per 1kg powder (42%).
- Application thickness: suitable for small filling jobs. For larger jobs, use Toupret Patch & Repair Filler.
- Coverage: 1.1kg of powder/m²/mm (250g/linear meter).
- Working time: 3 hours.
- Setting time: second coat 4 hours.
- Overcoating: can be painted in 24 hours average time (after complete drying).
- Colour: white.
- Adhesion: filler/substrate (EN 16566): > 0.5 Mpa.

# **USE AND STORAGE CONDITIONS**

- Application tools: taping knife.
- Tool cleaning: after use, product residue can be rubbed off tools when dry (water cleaning is not necessary).
- Preservation: guaranteed for 12 months from purchase when used as intended, kept in its original sealed packaging and stored away from humidity.
  - If found to be faulty within the guarantee period, we will arrange a replacement on proof of purchase.

# PACKAGING

• Bags: 15kg and 25kg.

# **RECOMMENDATIONS AND CARE FOR USE**

- The times mentioned are only indicative and depend on the substrate, the coat thickness, and the ambient conditions.
- Do not apply at a temperature below 8°C or above 35°C nor at a relative humidity over 70%.

### **SUBSTRATES PREPARATION**

Substrates to be prepared as per the current trade practices. Substrates must be hard, cohesive, clean, sound and dry.

# NORMATIVE DOCUMENTS TO BE REFERRED TO

- BS EN 16566: Fillers for internal and/or external works.
- NF EN 16566: Fillers for internal and/or external works.
- NFT 36-005: Characterisation of paint products.
- BS EN 13963: Jointing materials for gypsum boards.
- NF EN 13963: Jointing materials for gypsum boards.

# **HEALTH AND SAFETY**

It is recommended to wear a dust mask when sanding. It is recommended to wear protective gloves and eye protection during product application.

Dispose of unused product and packaging responsibly at your ocal waste collection centre.

The data sheet information, especially the guidelines relevant to the application and final use of the product are provided in good faith and result from Toupret's experience and knowledge of the products.

The product should be used as per the trade practices rules book and in reference to our recommendations. The information provided is relevant to applications processed at a temperature of 20°C, a relative humidity of 50% and on average absorbency substrates.



\*Information on the emission level of volatile substances into indoor air, presenting a risk of toxicity by inhalation, on a scale from A+ (very low emissions) to C (high emissions).

